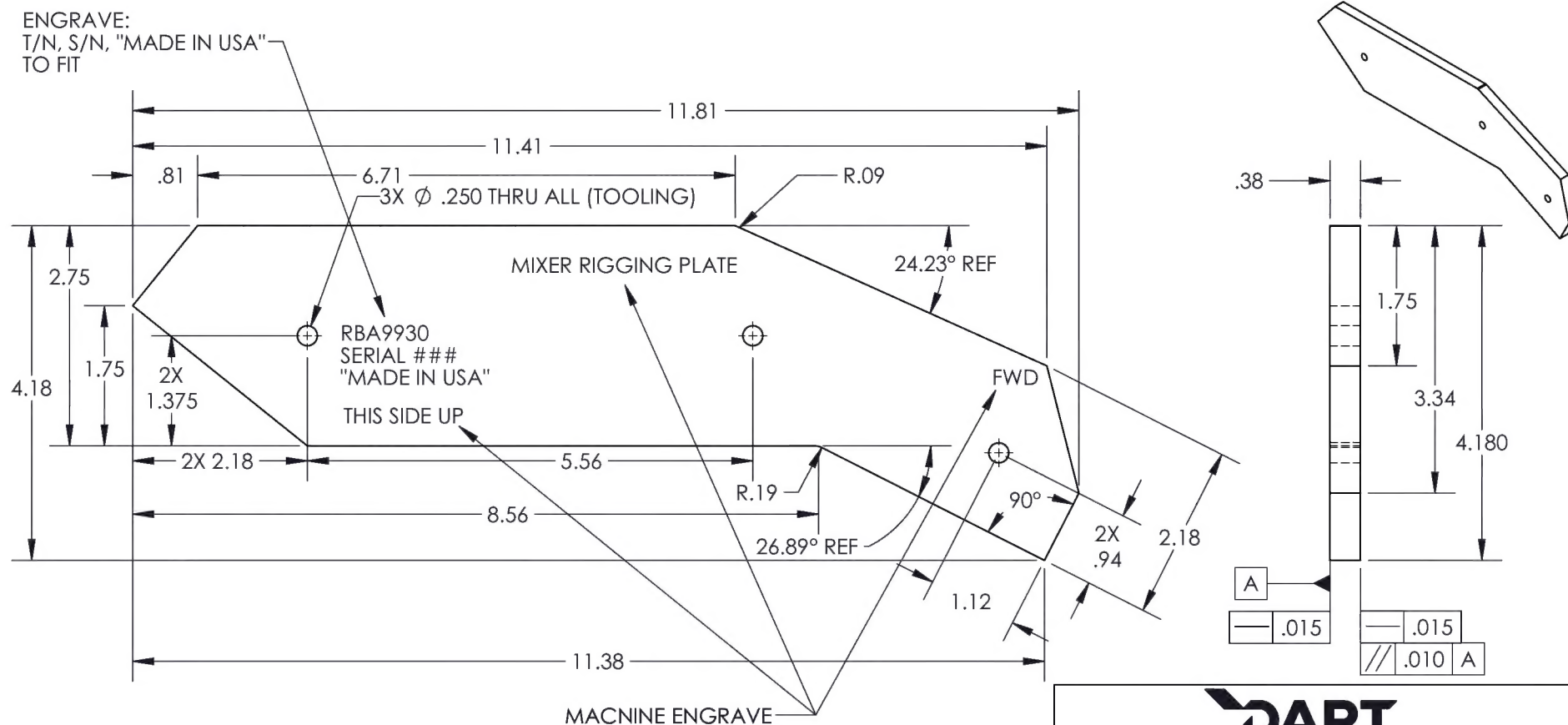


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DIMENSION 6.71 WAS FROM END OF TOOL, NOW STARTS AT 0.81 DIMENSION THUS CHANGING ANGLE FROM 20.37° TO 24.23°. PER MD HELICOPTER MAINT. MANUAL.	9/8/09	WP	RW
2		CH'D R.090 TO R.187 PER G.E. CORRECTED R/S VIEW TO SHOW HOLES, ADDED MACHINE ENGRAVE NOTE.	11/9/09	RJC	RW
2A		CH'D TITLEBLOCK DIMENSION TOLERANCES FROM .005 TO .010, .01 TO .030. CH'D DIMENSION FROM .375 TO .38.	7/24/13	RJC	GE
3	15-0184	CORRECTED ANODIZE SPEC TO TYPE II CLASS II. UPDATED TO NEW DRAFTING STANDARDS.	7/27/2015	SM	JAG



NOTES:

1. RED ANODIZE PER MIL-A-8625, TYPE II, CLASS II
2. ALL MACHINED SURFACES $\sqrt{125}$ FINISH.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	SPEC MIL-A-8625F, TYPE II, CLASS II		
									USED ON MODEL		
				1	PLATE	6061			1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
									SCALE 1:2	DATE 7/27/2015	SHEET 1 OF 1



TITLE	PLATE, RIGGING - MIXER
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DWG NO. RBA9930

REV
3

MAT'L	6061
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DRAWN BY: MACKOVJAK

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

.XXX	± .010	FRACTIONS ± 1/32
.XX	± .030	ANGLES ± .5°
.X	± .1	

0	APPROVED	<i>J Gilbert</i>
2	HEAT TREAT	
	FINISH	RED ANODIZE

1. BREAK ALL SHARP EDGES .015 x 45°
OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER
PLATING

5.	SPEC	MIL-A-8625F, TYPE II, CLASS II
	USED ON MODEL	

SCALE	1:2
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DATE	7/27/2015
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SHEET 1 OF 1